



# SAFETY DATA SHEET

THE DOW CHEMICAL COMPANY

**Product name: Developer DS3000**

**Issue Date: 05/04/2015**  
**Print Date: 02/20/2016**

THE DOW CHEMICAL COMPANY encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

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## 1. IDENTIFICATION

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**Product name:** Developer DS3000

**Recommended use of the chemical and restrictions on use**

**Identified uses:** Developer solvent in photolithographic processes. We recommend that you use this product in a manner consistent with the listed use. If your intended use is not consistent with the stated use, please contact your sales or technical service representative.

**COMPANY IDENTIFICATION**

THE DOW CHEMICAL COMPANY  
2030 WILLARD H DOW CENTER  
MIDLAND MI 48674-0000  
UNITED STATES

**Customer Information Number:**

800-258-2436  
SDSQuestion@dow.com

**EMERGENCY TELEPHONE NUMBER**

**24-Hour Emergency Contact:** CHEMTREC +1 703-527-3887

**Local Emergency Contact:** 800-424-9300

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## 2. HAZARDS IDENTIFICATION

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**Hazard classification**

This material is hazardous under the criteria of the Federal OSHA Hazard Communication Standard 29CFR 1910.1200.

Flammable liquids - Category 4

Aspiration hazard - Category 1

Chronic aquatic toxicity - Category 4

**Label elements**

**Hazard pictograms**



Signal word: **DANGER!**

#### Hazards

Combustible liquid.  
May be fatal if swallowed and enters airways.  
May cause long lasting harmful effects to aquatic life.

#### Precautionary statements

##### Prevention

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.  
Avoid release to the environment.  
Wear protective gloves/ eye protection/ face protection.

##### Response

IF SWALLOWED: Immediately call a POISON CENTER or doctor/ physician.  
Do NOT induce vomiting.  
In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

##### Storage

Store in a well-ventilated place. Keep cool.  
Store locked up.

##### Disposal

Dispose of contents/ container to an approved waste disposal plant.

#### Other hazards

no data available

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### 3. COMPOSITION/INFORMATION ON INGREDIENTS

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Component	CASRN	Concentration
1,3,5-Triisopropylbenzene	717-74-8	>= 95.0 %
1,2,4-Triisopropylbenzene	948-32-3	<= 4.1 % Trace
1H-Indene, 2,3-Dihydro-1,1,3-trimethyl-5-(1-methylethyl)-	74057-44-6	<= 2.0 % Trace
1H-Indene, 1,1,3-Trimethyl-5-(1-methylethyl)-	30839-52-2	<= 2.0 %
1-Ethyl-3,5-diospropylbenzene	15181-13-2	<= 1.1 % Trace

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## 4. FIRST AID MEASURES

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### Description of first aid measures

**General advice:** First Aid responders should pay attention to self-protection and use the recommended protective clothing (chemical resistant gloves, splash protection). If potential for exposure exists refer to Section 8 for specific personal protective equipment.

**Inhalation:** Move person to fresh air; if effects occur, consult a physician.

**Skin contact:** Wash off with plenty of water.

**Eye contact:** Flush eyes thoroughly with water for several minutes. Remove contact lenses after the initial 1-2 minutes and continue flushing for several additional minutes. If effects occur, consult a physician, preferably an ophthalmologist.

**Ingestion:** Do not induce vomiting. Call a physician and/or transport to emergency facility immediately.

**Most important symptoms and effects, both acute and delayed:** Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

### Indication of any immediate medical attention and special treatment needed

**Notes to physician:** If lavage is performed, suggest endotracheal and/or esophageal control. Danger from lung aspiration must be weighed against toxicity when considering emptying the stomach. The decision of whether to induce vomiting or not should be made by a physician. No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

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## 5. FIREFIGHTING MEASURES

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**Suitable extinguishing media:** Water fog or fine spray. Dry chemical fire extinguishers. Carbon dioxide fire extinguishers. Foam. Alcohol resistant foams (ATC type) are preferred. General purpose synthetic foams (including AFFF) or protein foams may function, but will be less effective.

**Unsuitable extinguishing media:** no data available

### Special hazards arising from the substance or mixture

**Hazardous combustion products:** During a fire, smoke may contain the original material in addition to combustion products of varying composition which may be toxic and/or irritating. Combustion products may include and are not limited to: Carbon monoxide. Carbon dioxide.

**Unusual Fire and Explosion Hazards:** Violent steam generation or eruption may occur upon application of direct water stream to hot liquids. Dense smoke is produced when product burns.

### Advice for firefighters

**Fire Fighting Procedures:** Keep people away. Isolate fire and deny unnecessary entry. Do not use direct water stream. May spread fire. Burning liquids may be moved by flushing with water to protect personnel and minimize property damage. Avoid accumulation of water. Product may be carried

across water surface spreading fire or contracting an ignition source. Contain fire water run-off if possible. Fire water run-off, if not contained, may cause environmental damage. Review the "Accidental Release Measures" and the "Ecological Information" sections of this (M)SDS.

**Special protective equipment for firefighters:** Wear positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire fighting helmet, coat, trousers, boots, and gloves). Avoid contact with this material during fire fighting operations. If contact is likely, change to full chemical resistant fire fighting clothing with self-contained breathing apparatus. If this is not available, wear full chemical resistant clothing with self-contained breathing apparatus and fight fire from a remote location. For protective equipment in post-fire or non-fire clean-up situations, refer to the relevant sections.

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## 6. ACCIDENTAL RELEASE MEASURES

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**Personal precautions, protective equipment and emergency procedures:** Isolate area. Keep unnecessary and unprotected personnel from entering the area. Keep upwind of spill. Keep personnel out of low areas. Ventilate area of leak or spill. No smoking in area. Refer to section 7, Handling, for additional precautionary measures. Use appropriate safety equipment. For additional information, refer to Section 8, Exposure Controls and Personal Protection.

**Environmental precautions:** Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information. Material will float on water.

**Methods and materials for containment and cleaning up:** Contain spilled material if possible. Absorb with materials such as: Sand. Sawdust. Collect in suitable and properly labeled containers. See Section 13, Disposal Considerations, for additional information.

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## 7. HANDLING AND STORAGE

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**Precautions for safe handling:** Do not swallow. Avoid contact with eyes, skin, and clothing. Avoid breathing vapor. Use with adequate ventilation. Keep container closed. Wash thoroughly after handling. Containers, even those that have been emptied, can contain vapors. Do not cut, drill, grind, weld, or perform similar operations on or near empty containers. Avoid contact with skin and clothing.

**Conditions for safe storage:** Keep container closed. Store in a dry place.

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## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

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### Control parameters

Exposure limits are listed below, if they exist.

None established

### Exposure controls

**Engineering controls:** Use engineering controls to maintain airborne level below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, use only with adequate ventilation. Local exhaust ventilation may be necessary for some operations.

### Individual protection measures

**Eye/face protection:** Use safety glasses (with side shields).

**Skin protection**

**Hand protection:** Use gloves chemically resistant to this material. Examples of preferred glove barrier materials include: Polyethylene. Ethyl vinyl alcohol laminate ("EVAL"). Polyvinyl alcohol ("PVA"). Polyvinyl chloride ("PVC" or "vinyl"). Styrene/butadiene rubber. Viton. Examples of acceptable glove barrier materials include: Butyl rubber. Chlorinated polyethylene. Natural rubber ("latex"). Neoprene. Nitrile/butadiene rubber ("nitrile" or "NBR"). NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.

**Other protection:** Use protective clothing chemically resistant to this material. Selection of specific items such as face shield, boots, apron, or full body suit will depend on the task.

**Respiratory protection:** Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, use an approved respirator. Selection of air-purifying or positive-pressure supplied-air will depend on the specific operation and the potential airborne concentration of the material. For emergency conditions, use an approved positive-pressure self-contained breathing apparatus.

The following should be effective types of air-purifying respirators: Organic vapor cartridge with a particulate pre-filter.

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## 9. PHYSICAL AND CHEMICAL PROPERTIES

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**Appearance**

<b>Physical state</b>	Liquid.
<b>Color</b>	Colorless
<b>Odor</b>	Aromatic
<b>Odor Threshold</b>	No test data available
<b>pH</b>	essentially neutral
<b>Melting point/range</b>	Not applicable
<b>Freezing point</b>	-11.1 °C ( 12.0 °F) <i>Literature</i>
<b>Boiling point (760 mmHg)</b>	234 °C ( 453 °F) <i>Estimated.</i>
<b>Flash point</b>	<b>closed cup</b> 86.7 °C ( 188.1 °F) <i>Tag Closed Cup ASTM D56</i>
<b>Evaporation Rate (Butyl Acetate = 1)</b>	No test data available
<b>Flammability (solid, gas)</b>	Not applicable
<b>Lower explosion limit</b>	No test data available
<b>Upper explosion limit</b>	No test data available
<b>Vapor Pressure</b>	< 5 mmHg at 20 °C (68 °F) <i>Literature</i>
<b>Relative Vapor Density (air = 1)</b>	7 <i>Literature</i>
<b>Relative Density (water = 1)</b>	0.858 <i>Literature</i>
<b>Water solubility</b>	Negligible
<b>Partition coefficient: n-octanol/water</b>	log Pow: 6.36 <i>Estimated.</i>
<b>Auto-ignition temperature</b>	402 °C (756 °F) <i>Literature</i>

<b>Decomposition temperature</b>	No test data available
<b>Kinematic Viscosity</b>	3 cSt at 38 °C (100 °F) <i>Estimated.</i>
<b>Explosive properties</b>	no data available
<b>Oxidizing properties</b>	no data available
<b>Molecular weight</b>	204 g/mol <i>Calculated.</i>

NOTE: The physical data presented above are typical values and should not be construed as a specification.

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## 10. STABILITY AND REACTIVITY

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**Reactivity:** no data available

**Chemical stability:** Thermally stable at typical use temperatures.

**Possibility of hazardous reactions:** Polymerization will not occur.

**Conditions to avoid:** Exposure to elevated temperatures can cause product to decompose.

**Incompatible materials:** Avoid contact with oxidizing materials.

**Hazardous decomposition products:** Decomposition products depend upon temperature, air supply and the presence of other materials.

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## 11. TOXICOLOGICAL INFORMATION

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*Toxicological information on this product or its components appear in this section when such data is available.*

### Acute toxicity

#### Acute oral toxicity

Low toxicity if swallowed. Small amounts swallowed incidentally as a result of normal handling operations are not likely to cause injury; however, swallowing larger amounts may cause injury.

For the major component(s):  
LD50, Rat, male and female, > 5,000 mg/kg

#### Acute dermal toxicity

Prolonged skin contact is unlikely to result in absorption of harmful amounts.

For the major component(s):  
LD50, Guinea pig, > 5,000 mg/kg No deaths occurred at this concentration.

#### Acute inhalation toxicity

Prolonged excessive exposure may cause adverse effects.  
As product: The LC50 has not been determined.

**Skin corrosion/irritation**

Brief contact may cause slight skin irritation with local redness.  
Prolonged contact may cause moderate skin irritation with local redness.

**Serious eye damage/eye irritation**

May cause slight temporary eye irritation.  
Corneal injury is unlikely.

**Sensitization**

For the major component(s):  
Did not cause allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:  
No relevant data found.

**Specific Target Organ Systemic Toxicity (Single Exposure)**

Product test data not available.

**Specific Target Organ Systemic Toxicity (Repeated Exposure)**

For the major component(s):  
Based on available data, repeated exposures are not anticipated to cause significant adverse effects.

**Carcinogenicity**

No relevant data found.

**Teratogenicity**

No relevant data found.

**Reproductive toxicity**

No relevant data found.

**Mutagenicity**

No relevant data found.

**Aspiration Hazard**

May be fatal if swallowed and enters airways.

**COMPONENTS INFLUENCING TOXICOLOGY:**

**1,3,5-Triisopropylbenzene**

**Acute inhalation toxicity**

Prolonged excessive exposure may cause adverse effects. May cause central nervous system effects. Symptoms may include headache, dizziness and drowsiness, progressing to incoordination and unconsciousness.

As product: The LC50 has not been determined.

**1,2,4-Triisopropylbenzene**

**Acute inhalation toxicity**

The LC50 has not been determined.

**Specific Target Organ Systemic Toxicity (Single Exposure)**

Available data are inadequate to determine single exposure specific target organ toxicity.

**1H-Indene, 2,3-Dihydro-1,1,3-trimethyl-5-(1-methylethyl)-**

**Acute inhalation toxicity**

The LC50 has not been determined.

**Specific Target Organ Systemic Toxicity (Single Exposure)**

Available data are inadequate to determine single exposure specific target organ toxicity.

**1H-Indene, 1,1,3-Trimethyl-5-(1-methylethyl)-**

**Acute inhalation toxicity**

The LC50 has not been determined.

**Specific Target Organ Systemic Toxicity (Single Exposure)**

Available data are inadequate to determine single exposure specific target organ toxicity.

**1-Ethyl-3,5-diisopropylbenzene**

**Acute inhalation toxicity**

The LC50 has not been determined.

**Specific Target Organ Systemic Toxicity (Single Exposure)**

Available data are inadequate to determine single exposure specific target organ toxicity.

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## **12. ECOLOGICAL INFORMATION**

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*Ecotoxicological information on this product or its components appear in this section when such data is available.*

**Toxicity**

**Acute toxicity to fish**

No relevant information found.

**Persistence and degradability**

**Biodegradability:** No relevant information found.

**Photodegradation**

**Test Type:** Half-life (indirect photolysis)

**Sensitizer:** OH radicals

**Atmospheric half-life:** 3.906 Hour

**Bioaccumulative potential**

**Bioaccumulation:** Bioconcentration potential is high (BCF > 3000 or Log Pow between 5 and 7).

**Partition coefficient: n-octanol/water(log Pow):** 6.36 Estimated.

**Mobility in soil**

Expected to be relatively immobile in soil (Koc > 5000).

**Partition coefficient(Koc):** 20.00 Estimated.



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### 13. DISPOSAL CONSIDERATIONS

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**Disposal methods:** DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations. Regulations may vary in different locations. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator. AS YOUR SUPPLIER, WE HAVE NO CONTROL OVER THE MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS MATERIAL. THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED CONDITION AS DESCRIBED IN MSDS SECTION: Composition Information. FOR UNUSED & UNCONTAMINATED PRODUCT, the preferred options include sending to a licensed, permitted: Incinerator or other thermal destruction device. As a service to its customers, Dow can provide names of information resources to help identify waste management companies and other facilities which recycle, reprocess or manage chemicals or plastics, and that manage used drums. Telephone Dow's Customer Information Group at 1-800-258-2436 or 1-989-832-1556 (U.S.), or 1-800-331-6451 (Canada) for further details.

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### 14. TRANSPORT INFORMATION

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**DOT**

<b>Proper shipping name</b>	Combustible liquid, n.o.s.(1,3,5-Triisopropylbenzene)
<b>UN number</b>	NA 1993
<b>Class</b>	CBL
<b>Packing group</b>	III

**Classification for SEA transport (IMO-IMDG):**

	Not regulated for transport
<b>Transport in bulk according to Annex I or II of MARPOL 73/78 and the IBC or IGC Code</b>	Consult IMO regulations before transporting ocean bulk

**Classification for AIR transport (IATA/ICAO):**

Not regulated for transport

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

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## 15. REGULATORY INFORMATION

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### **OSHA Hazard Communication Standard**

This product is not a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

### **Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Sections 311 and 312**

No SARA Hazards

### **Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313**

This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

### **California Proposition 65 (Safe Drinking Water and Toxic Enforcement Act of 1986)**

This product contains no listed substances known to the State of California to cause cancer, birth defects or other reproductive harm, at levels which would require a warning under the statute.

### **Pennsylvania (Worker and Community Right-To-KnowAct): Pennsylvania Hazardous Substances List and/or Pennsylvania Environmental Hazardous Substance List:**

Pennsylvania (Worker and Community Right-To-KnowAct): Pennsylvania Hazardous Substances List and/or Pennsylvania Environmental Hazardous Substance List:

To the best of our knowledge, this product does not contain chemicals at levels which require reporting under this statute.

### **Pennsylvania (Worker and Community Right-To-KnowAct): Pennsylvania Special Hazardous Substances List:**

Pennsylvania (Worker and Community Right-To-KnowAct): Pennsylvania Special Hazardous Substances List:

To the best of our knowledge, this product does not contain chemicals at levels which require reporting under this statute.

### **United States TSCA Inventory (TSCA)**

All components of this product are in compliance with the inventory listing requirements of the U.S. Toxic Substances Control Act (TSCA) Chemical Substance Inventory.

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## 16. OTHER INFORMATION

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### **Revision**

Identification Number: 101201705 / A001 / Issue Date: 05/04/2015 / Version: 6.0

Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

### **Information Source and References**

This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

THE DOW CHEMICAL COMPANY urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.